



## Oval Dresser Slip-on Exhaust System

Part # 16727

Congratulations, you have purchased the finest exhaust system available for your motorcycle. Your VANCE & HINES exhaust system is designed and crafted for maximum performance, a perfect fit, a great sound and unbeatable style! Please follow the installation instructions below and if you have any questions, feel free to call our technical helpline (562) 926-5291.

**Attention Installer** (if other than owner): Please forward this instruction sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.



### REMOVING THE STOCK EXHAUST SYSTEM

1. Remove both left and right saddlebags and set them aside.
2. Loosen the bolt from the pinch clamp on the front end of each muffler. **Note:** On the older model Dresser, spread the clamps just enough to remove them.
3. Remove the two 5/16" bolts that mount the muffler to the saddlebag supports. Repeat this step on the opposite muffler.
4. Remove the stock mufflers and set them aside. **Note:** It may be necessary to use a penetrating lubricant to loosen the muffler from the head pipe.

### INSTALLING YOUR NEW VANCE & HINES EXHAUST SYSTEM

1. Install clamp, with nut bolt and washers installed over the front (notched end) of each muffler.

2. Slip the muffler over the stock head pipe, mount the muffler to the saddlebag support using the stock 5/16" bolts and tighten. **Note:** There is a different muffler for the left and right side of the motorcycle. The dent in each canister should always be facing in. This is to allow clearance for the swingarm on 2002 and later models.
3. Tighten the two muffler clamps. **(Torque Specification 12 ft/lbs.)**
4. Replace the saddlebags.
5. **Be sure to tighten all hardware before starting your motorcycle.**

## RE-JETTING INSTRUCTIONS

Re-jetting the carburetor will result in realizing the "full" potential of this performance exhaust system. Vance & Hines offers jet kits for most applications. For fuel injected models, we recommend the use of Vance & Hines Fuelpak part number 61003.

### PLEASE NOTE:

Every effort is made for Vance & Hines Exhaust Systems to provide improved cornering clearance. However, due to design and space limitations on some motorcycle models, ground and cornering clearance may not be improved and in some cases may be reduced. Be sure to follow proper installation instructions.

### Option

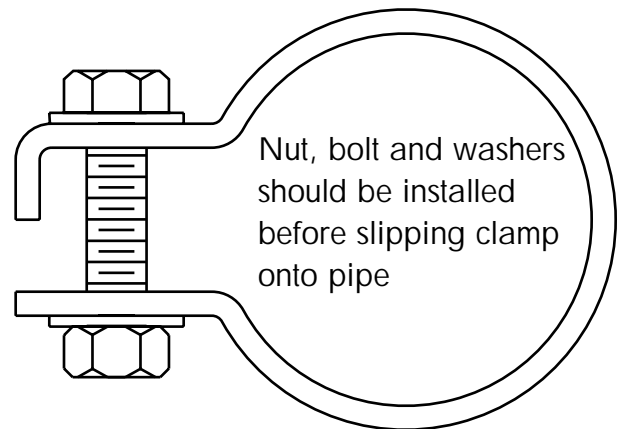
On fuel injected models this system will work with Vance & Hines Fuelpak part number 61003. Order it today from your dealer or go to [vanceandhines.com](http://vanceandhines.com) for more information.



### HELPFUL HINTS TO AVOID DISCOLORATION OF EXHAUST PIPES

1. Follow owner's manual instructions regarding use of the choke (starter enricher). If left on longer than recommended, discoloration may be accelerated.
2. Avoid long periods of idling.
3. Intake leaks can cause engine to run lean and overheat, thus turning the pipes blue.
4. Make sure there are no exhaust leaks at the junction of the exhaust pipe and cylinder head.
5. When installing a new set of chrome pipes, make sure your hands are clean and free of oil. After installation, thoroughly clean pipes with a cleaning solvent that will leave no residue (glass cleaner, alcohol, ammonia, etc.) before starting the motorcycle.

### PACKING LIST (All parts actual size.)



Chromed muffler clamp assembly x 2

### WARNING!

**VANCE & HINES DOES NOT WARRANTY ANY CHROME PRODUCTS AGAINST DISCOLORATION.**

For information on other Vance and Hines products visit our web site at [www.vanceandhines.com](http://www.vanceandhines.com)